



## DIN 15422 - or similar....

We design and manufacture your products according to your demands. Standards and regulations just serve as construction base. Fine adjustments and modifications are executed correspondingly to your requirements.

## Rope pulleys with cylindrical roller bearings extremely robust and reliable

Warmly welcome!

Rope pulleys are heavy-duty components which are subject to high loads.

Our high quality components are required, when maximum safety and reliability are needed.

High safety standards and permanent availability of the transport systems are major aspects for long-standing customers who trust in BÖHMER quality.

BÖHMER-products are in permanent use by crane manufacturers, in smelting works, on transshipment stations, maritime freight handling agencies and many other crane operators.

What we can do for you:

Long-term experience and ongoing commitment in research and development enable us to offer customer and application-tailored solutions.

Rope pulleys are designed according to standards, customer's drawings or construction proposals by our engineering department that have been authorised by you.

As technical base standards serve, customer's drawings, technical data, load calculations or just simple sketches. The rest will be done by our experts.



### Example of designation

Rope pulley with a ground diameter  $d_2 = 630\text{mm}$ , shaft diameter  $d_5 = 110\text{mm}$ , groove radius  $r_1 = 14\text{mm}$

#### Rope pulley 630 x 110 x 14 - BIS 3022

In case of inquiry or order please specify:

- special sizes / modifications
- material for the sheave (see site 4)

### Remarks

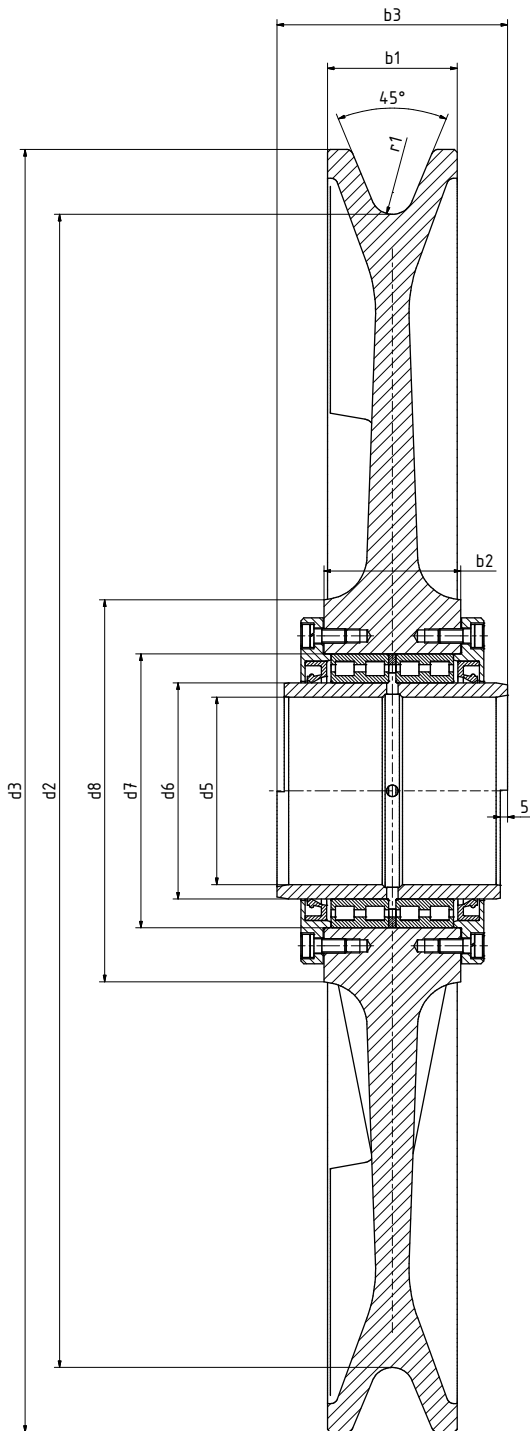
- profile and tolerances according to DIN 15061-1
- surface quality of all machined surfaces according to DIN ISO 1302
- dimensions of hub and bearings according to DIN 15062
- principles to rope drives; calculation and construction according to DIN 15020-1
- edges of the hub bore bevelled  $2\text{mm} \times 45^\circ$

### No rope pulley is like the other...

Rope pulleys only rarely base on regular standards. Often used are special constructions of the groove radius, the bearings or the material. According to individual operating conditions, the components are subject to totally different requirements which only can be met by detailed construction adjustments.

**Here you get what you need!**

**Rope pulleys for bottom blocks with two sheaves according to DIN 15408**



dimension d2 x d5	hook no.	rope diameter	d3	d6	d7 H7/r6	b1	b2 -0,2	b3	r1	bearing DIN 625
225 x 45	2,5	9	260	60	85	32	65	100	4,8	NNC 4912 V
280 x 55	4	11	320	70	100	38	75	110	6	NNC 4914 V
315 x 60	5	13	360	70	100	44	75	110	7	NNC 4914 V
355 x 70	6	14	405	80	110	48	75	110	7,5	NNC 4916 V
400 x 75	8	16	455	90	125	52	85	130	8,5	NNC 4918 V
450 x 80	10	18	510	100	140	60	95	130	9,5	NNC 4920 V
500 x 90	12	20	570	110	150	62	95	140	10,5	NNC 4922 V
560 x 100	16	22	630	120	165	70	105	150	12	NNC 4924 V
630 x 110	20	26	710	130	180	72	115	160	14	NNC 4926 V
710 x 120	25	28	790	140	190	80	115	160	15	NNC 4928 V
800 x 130	32	32	890	150	190	90	95	160	17	NNC 4830 V
900 x 140	40	36	1010	160	200	100	95	160	19	NNC 4832 V

**Rope pulleys for bottom blocks with four sheaves according to DIN 15409**

dimension d2 x d5	hook no.	rope diameter	d3	d6	d7 H7/r6	b1	b2 -0,2	b3	r1	bearing DIN 625
560 x 140	25	20	630	160	200	62	95	140	10,5	NNC 4832 V
630 x 150	32	22	700	170	215	70	105	150	12	NNC 4834 V
710 x 170	40	26	790	190	240	72	115	160	14	NNC 4838 V
800 x 180	50	28	880	200	250	80	115	170	15	NNC 4840 V
900 x 200	63	32	990	220	270	90	115	180	17	NNC 4844 V
1000 x 220	80	36	1110	240	300	100	135	180	19	NNC 4848 V
1120 x 240	100	40	1240	260	320	112	135	210	21	NNC 4852 V
1250 x 260	125	44	1380	280	350	125	155	210	24	NNC 4856 V

## Our material preselection ...

Choose the optimal material for your application.

Due to many years of experience, we are able to offer you an exclusive preselection of excellent materials. Using the following materials, you are always on the safe side. Next to technical issues, we also consider economic aspects to be able to offer you price and performance in the best relationship.

### Sheaves made of cast steel

short name	heat treatment	tensile strength $R_m$ in N/mm <sup>2</sup>
<b>GE300 (GS-60)</b>	normalised (+N)	520 bis 670
<b>GS-70</b>	normalised (+N)	> 690
<b>G34CrMo4</b>	quenched & tempered (+QT2)	830 bis 980
<b>G42CrMo4</b>	quenched & tempered (+QT2)	850 bis 1000
<b>G50CrMo4</b>	quenched & tempered (+QT2)	900 bis 1100
<b>GS-35NiCrMo14</b>	quenched & tempered (+QT2)	1000 bis 1200
<b>GS-35CrMoV10.4</b>	quenched & tempered (+QT2)	1050 bis 1200
<b>ADIDUR</b>	quenched & tempered (+QT2)	> 940
<b>GS-34CrNiMo6<sup>1)</sup></b>	quenched & tempered (+QT2)	900 bis 1100
<b>GS-33NiCrMo744<sup>1)</sup></b>	quenched & tempered (+QT2)	1050 bis 1250

1) cryogenic steel for use at low temperatures

### Further components

Further components like covers, bushings, distance rings, were normally made of S355J2.

All other parts meet the regulations of the respective standard.

*Do you need special designed components?*

*Please specify in your inquiry / order.*

### Further material information

On our website you can download data sheets of all above mentioned materials.

Visit us on:

[www.boehmer-crane-wheels.com](http://www.boehmer-crane-wheels.com)

### Sheaves made of forged steel

short name	heat treatment	tensile strength $R_m$ in N/mm <sup>2</sup>
<b>C45</b>	normalised (+N)	> 560
<b>C60</b>	normalised (+N)	> 650
<b>34CrMo4</b>	quenched & tempered (+QT2)	750 bis 900
<b>42CrMo4</b>	quenched & tempered (+QT2)	800 bis 950
<b>50CrMo4</b>	quenched & tempered (+QT2)	850 bis 1000
<b>30CrNiMo8</b>	quenched & tempered (+QT2)	1000 bis 1200
<b>34CrNiMo6<sup>1)</sup></b>	quenched & tempered (+QT2)	900 bis 1100

1) cryogenic steel for use at low temperatures

### Contour hardening

Some materials enable a special contour hardening in the rope groove to improve the wear performance.

Please contact us for further information. We will gladly inform you about the technical possibilities of the relevant materials.

## General information

### Technical design

The technical design of the rope pulleys needn't automatically correspond to standards. The construction can be adjusted in almost any parameter to fulfil the customer's demands. This corresponds to the geometric design, the materials used as well as different bearings.

All mentioned standards just serve as a basic orientation.

### Materials

The materials mentioned and properties of this BIS collection are obtained from current valid DIN EN standards. Our material preselection is based on experience and does not serve as binding specification. According to your requirements, other materials can be provided.

### Painting and conservation

If there is no specification concerning painting and conservation, our rope pulleys are executed to our standard. This comprises a surface painting with a one-component zinc phosphate primer in RAL 7031 (slate blue) and the conservation of all contact- and function surfaces with Tectyl 506 EH-40.

Customised paintings, as well as complete painting systems to supplier specifications are certainly possible.

### Prices and delivery time

Almost every construction supplied by us is individually designed. Numerous executions make it impossible to give prices in advance. Please ask for price and delivery time. It will be our pleasure to help.



## Your personal contact - competent and friendly

### Inquiry

In order to be able to reply to your inquiry as soon as possible, it is important to provide us with all necessary information.

Please contact us for further information and support!

### Sales

#### *Export*

Tel: +49 (0) 2302 / 961 - 141  
Fax: +49 (0) 2302 / 961 - 222  
Mail: [info@kranlauftrad.de](mailto:info@kranlauftrad.de)

### Technology

#### *Engineering*

Tel: +49 (0) 2302 / 961 - 160  
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### Our responsibility

Quality Management according to ISO 9001:2015



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